Nuclear Innovation Conference 2022

Proven Technology, Korean APR Reactors for New Build

June. 2022



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1

Introduction of KHNP

27%

Produces 1/3 of Domestic Demand

\$54_{BN}.

Total Asset

Sales: USD 8.5 BN(2020)

Credit rating: Aa2 (stable) Moody's

Top 3

Nuclear Utility in the World

KHNP

The Largest Power Generator in Korea

28,585MW

34 Units Construction Experience

26 Units in Operation (24 in Korea and 2 in the UAE)



Nuclear Power Plants in Korea





Advanced Reactor Technologies in Korea

- Continuous Nuclear Power Plant Construction since 1971
 - 24 operating units, 6 units under construction (4 in Korea & 2 in UAE)
- **Development of GEN III+ reactors for domestic/overseas projects**
 - Technology advancement, independence and renovation

Phase I 1970s

Phase II 1980s Phase III 1990s Phase IV 2000s Phase V 2010s

Introduction of Nuclear Power



- Turnkey
- Kori 1&2

Promotion of Localization



- Non-Turnkey
- Kori 3&4 / Hanbit 1&2

Technology Self-reliance



- OPR1000
- 12 Units in operation

Technology Advancement



- APR1400
- 3 Units in operation
- 7 Units in construction

Technology Renovation



- APR+, European-APR1400 APR1000
- Design Certification in Korea, US and Europe



International Design Certification





The European Utility Requirements (EUR) organisation certifies that the EU-APR design has successfully passed all the steps of the analysis of compliance vs. EUR Revision D with the contribution of KHNP, KEPCO E&C, KEPCO NF, and Doosan.

Following this analysis, a specific subset of the EUR volume 3 dedicated to the EU-APR design has been published by the EUR organisation.







Issued the EUR Certification for European-APR1400 (Nov. 2017)



EUR Certification





NRC Certified APR1400 Standard Design (Aug. 2019)

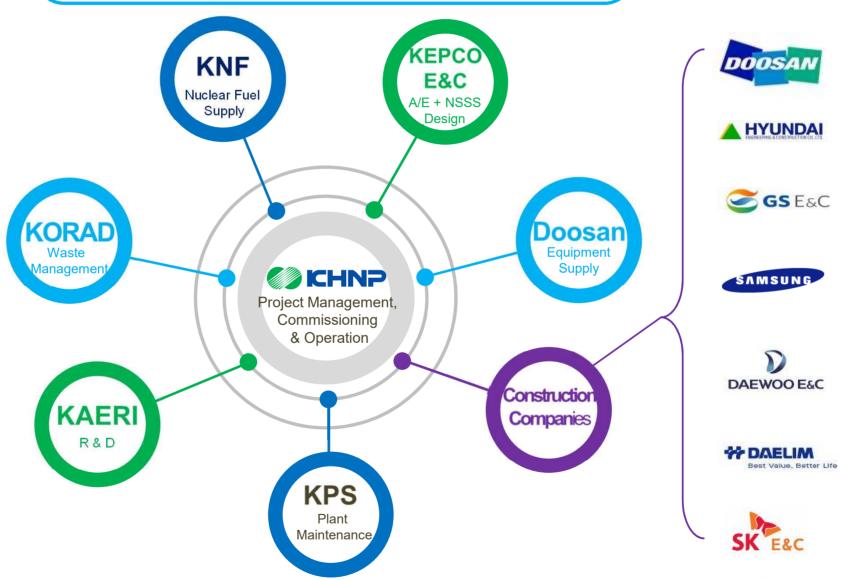


US NRC Certification



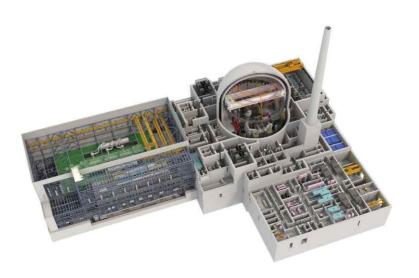
KHNP's Role in Korean Nuclear Industry

The Sole NPP Owner/Operator in Korea



2

APR 1400 Design / Status





Overview of APR 1400

APR1400, the reference plant

- Evolutionary Type ALWR based on OPR1000 and System 80+
- Standard Design Certificate (May 2002) after 10 Years of Development







Overview of APR 1400

Design Parameters of APR1400

✓ Parameters

- Thermal/ Elec. Power
- Design Life
- Seismic Acceleration
- Operating Parameters
 - T hot / T cold
 - Operating Pressure
 - RCS Flow Rate
- Safety Parameters
 - CDF
 - Containment Failure Frequency
 - Thermal Margin
 - Emergency Core Cooling System
- Performance Requirements
 - Plant availability
 - Unplanned trip
 - Refueling cycle

APR 1400

4,000 MWt / 1,450 MWe 60 Years 0.3g

> 615 / 555 °F 2250 psia 1.66 x 10⁶ lb/hr

2.25 x 10⁻⁶ < 10⁻⁵ / RY 7.19 x 10⁻⁷ < 10⁻⁶ / RY > 10% 4-train, DVI, Fluid Device in SIT

More than 90 %
Less than 0.8 / Year
18 ~ 24 months

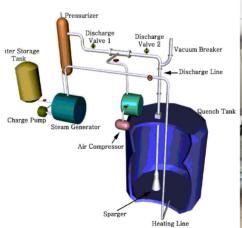


Proven Design Features of APR1400

- Direct Vessel Injection(DVI) with Emergency Cooling Barrel Duct(ECBD)
 - ✓ Eliminating the Safety Injection water spillage during LB LOCA in cold leg
- Fluidic Device in Safety Injection Tank (SIT)
 - ✓ No need of LPSI pumps by regulating the SIT flow passively.
- In-Containment Refueling Water Storage Tank (IRWST)
- Fully Digital Man-Machine Interface









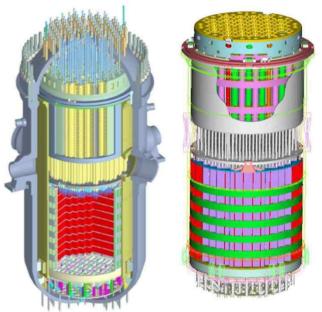


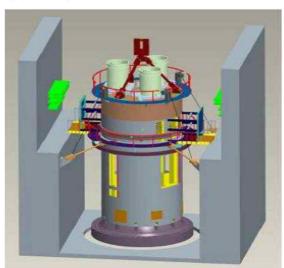
Reactor Vessel & Internal

- ✓ Enhanced RV integrity
 - No weld seam in fuel region shell
- ✓ Reduced radiation exposure
 - Reduced Cobalt contents in base material
- ✓ Integrated Inner Barrel Assembly
 - Welded IBA to UGS upper flange
- ✓ Integrated Lower Internal Assembly
 - Integrated core support barrel, core shroud, and lower support structure in one assembly

Integrated Head Assembly (IHA)

- ✓ Integrated Components
 - Head area cable tray system, CEDM air handling unit, cooling duct, cooling manifold and head lift rig, etc.
- ✓ IHA Reduces
 - Welded IBA to UGS upper flange
 - Eliminate tie rod, round nuts, snubber Flange



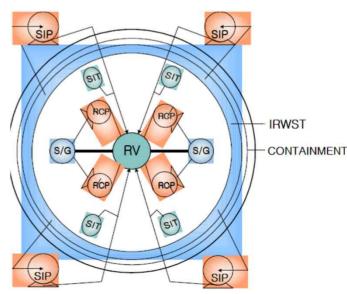




Steam Generator

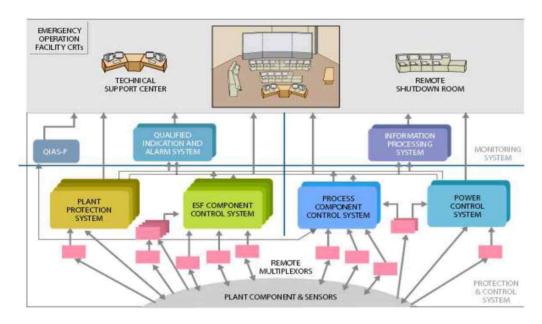
- ✓ Design Parameters
 - Integral Economizer
 - Number of tubes : 13,102 / SG
 - Plugging margin / Tube material : 10 % / Inconel 690
- ✓ Improved Tube Support Bars and Plate
 - Increased anti-vibration bars
- ✓ Modified SG Inlet Nozzle Angle
 - Welded IBA to UGS upper flange
- Safety Injection System
 - √ Simplified Design
 - Mechanically independent 4 train
 - 1 SIP / train1 SIT / train
 - No low pressure pumps / One injection mode
 - ✓ Direct Vessel Injection
 - No safety injection water spillage in CL break LOCA
 - Increase the reliability of the injection during LOCA







MMIS (Man Machine Interface Sys.) Overview



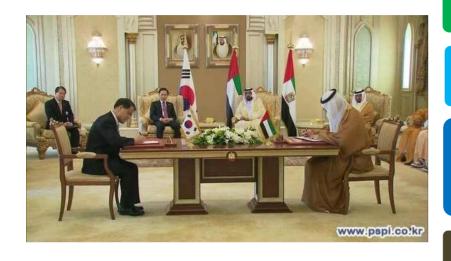


✓ Design Parameters

- Redundant compact workstation with soft control
- Large display panel
- Advanced alarm system
- Safety console (Backup for common mode failure)
- Computerized procedure system



Status - Barakah Project



Contract Date

Dec. 27, 2009

Owner/Contractor

ENEC / KEPCO

Scope

APR1400 x 4 Units (5,600MW) Nuclear Fuel (3 Cycles) Operating Support Service

Ref. Plant

Shin-Kori 3 & 4 in Korea









APR1400 4 Units

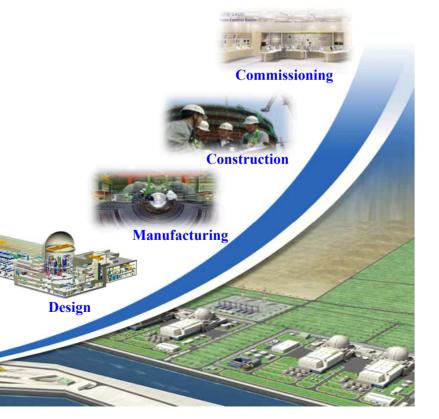
Fuel Supply

Simulator

OSS

Status - Barakah Project

- Status of Unit 1 (On-time Delivery)
 - ✓ Commercial operation in April 2021
- Status of Unit 2 (On-time Delivery)
 - ✓ Commercial operation in March 2022
- Status of Unit 3
 - √ Fuel loading target (June 2022)
- Status of Unit 4
 - ✓ Hot Functional Test (May 2022)





Licensing

Barakah Project – Midday Break in Summer





15 June - 15 September 2018 12:00 pm - 3:00 pm

❖ Working time should be modified for improving productivity and efficiency.

Description	Site Working Time	Office Working Time
Morning	05:30 ~ 12:00 (6.5 hrs)	06:00 ~ 12:00 (6.0 hrs)
Afternoon	15:00 ~ 18:30 (3.5 hrs)	14:00 ~ 18:00 (4.0 hrs)
Night / Overnight (2 shifts)	19:30 ~ 04:30(+1) (If necessary)	







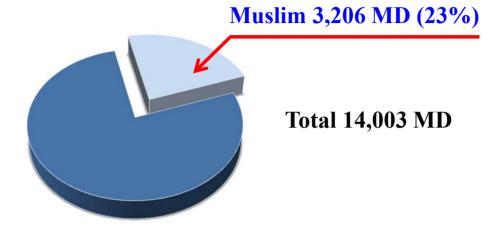




Barakah Project – Ramadan Month



[12 April ~ 12 May 2021]



[Muslim & Non Muslim Labor Status]

Working Schedule

Description	Non Muslim's Working Time	Muslim's Working Time
Morning	05:30 ~ 12:00 (6.5 hrs)	05:30 ~ 12:00 (6.5 hrs)
Afternoon	15:00 ~ 18:30 (3.5 hrs)	-
Night / Overnight (2 shifts)	19:30 ~ 04:30(+1) (If necessary)	-



Barakah Project - Dust and Sandstorm







Protection Measures



Microfilament netting



Watering



Tarpaulin Tent



Vinyl Packing



Sand Blockages



Gravel Pavement



20 Vinyl Packing



Temporary Ventilation



Status - Domestic Construction

Shin Hanul unit 1 & 2

Item	Unit 1	Unit 2	Total	1 st Concrete
General	99 %	99 %	99 %	2012.7
Construction	100 %	100 %	100 %	2013.6
Commissioning	85 %	79 %	83 %	

- Unit 1 : Completion of HFT / Operation License ('21.7)
- Unit 2 : Commissioning (Pre-service inspection) / Operation License ('22.12)

Shin Kori unit 5 & 6

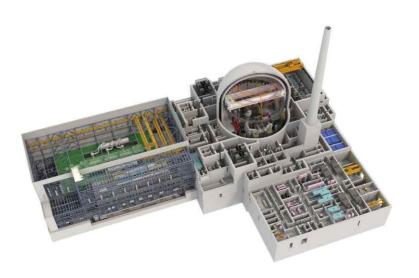
Item	Unit 1	Unit 2	Total	1 st Concrete
General	86 %	67 %	78 %	2017.4
Construction	83 %	53 %	73 %	2018.9
Commissioning	17 %	0%	16.78 %	

- Unit 5 : Under construction / CHT ('23.6)
- Unit 6: Under construction / Initial Power Energization ('22.12)



3

APR 1000 Design



Overview of APR 1000

Mid-size GEN III+ Pressurized Water Reactor

- Accumulated experience in the construction and the operation of a large fleet of NPPs
- Safety enhancement reflecting up-to-date IAEA, WENRA and European requirements
- Customized for nuclear new-build in European countries





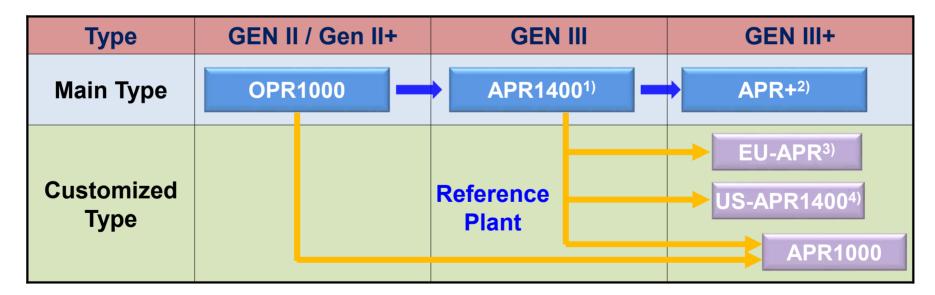
Strategy for GEN III+ Reactor Developments

Main Type

- Development of evolutionary reactors to enhance safety
- Demonstrating performance through domestic construction and operation

Customized Type

- Adaptation to regulations and utility demands in customer country
- Providing good licensibility with proven technology



- 1) APR1400: SDA in 2002 by Korean NSSC
- 2) APR+: SDA in 2014 by Korean NSSC

- 3) EU-APR: Certificate in 2017 by EUR
- 4) US-APR1400: SDA in 2018 by US NRC



Overview of EU-APR

Output Comparison of EU-APR

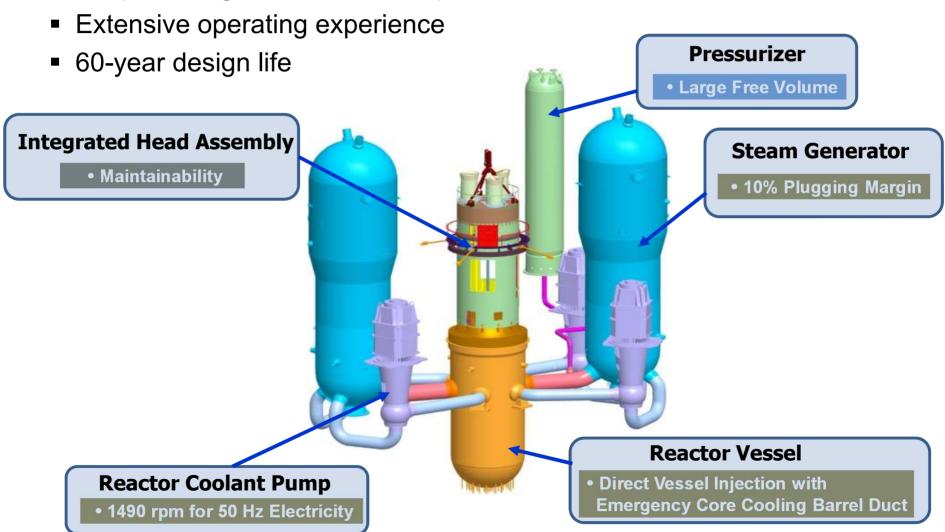
Parameters	EU-APR	APR1000	
Design Criteria Base	IAEA, WENRA, EUR	IAEA, WENRA, EUR	
NSSS Core Thermal Power	3983 MW	2815 MW	
Number of FA	241	177	
Fuel	PLUS7	HIPER16	
Turbine & Generator	1800 rpm, 50 Hz	3000 rpm, 50 Hz	
Ultimate Heat Sink	Sea water	Atmosphere (Cooling Tower or Pond)	
Engineered Safety Features	Mech. 4-Train with Elec. 4-Train	Mech. 4-Train or 2-Train with Elec. 4-Train	
Diverse Safety Features	Diverse Protection System Emergency Boration System Dedicated Safety Systems	Diverse Protection System Emergency Boration System Dedicated Safety Systems	
Emergency S/G Cooling	Active	Passive	
Corium Cooling during Severe Accident	Core Catcher	Core Catcher	
I&C Design	Fully Digital, 3-platform	Fully Digital, 3-platform	
Containment Structure	Double (PSC with liner and RC)	Double (PSC with liner and RC)	



Major Characteristics (1/4)

Reactor Coolant System

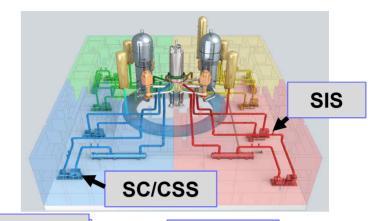
Simple configuration with 2-loop

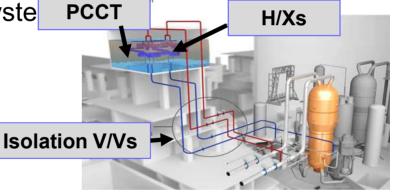


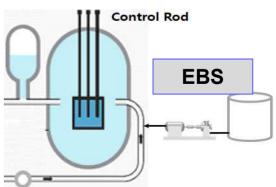
Major Characteristics (2/4)

Full four train safety systems

- Safety systems for design basis accident
- Safety Injection System (SIS)(Direct Vessel Injection, Fluidic Device)
- Shutdown Cooling/Containment Spray Syste (SC/CSS)
- Two independent Passive Auxiliary Feedwater System (PAFS)
 - Removes decay heat to reach shutdown cooling entry condition
 - Increase coping capability for SBO





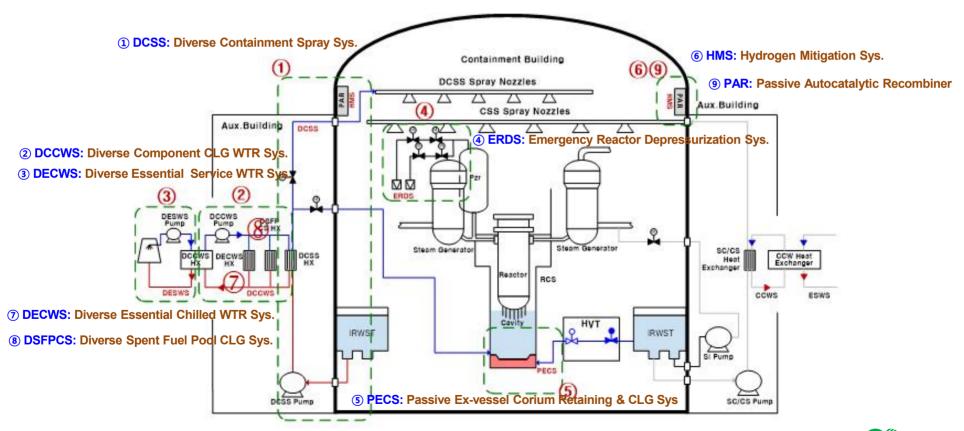




Major Characteristics (3/4)

Diverse Safety Features

- Dedicated systems for design extended condition and severe accident mitigations
- Physically and functionally separated from DBA safety systems
- Improve coping capability of common caused failures
- DCSS, DCCWS, DESWS, DSFPCS, etc.





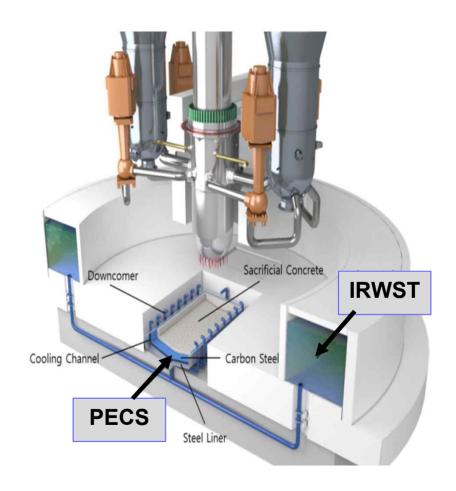
Major Characteristics (4/4)

Severe Accident Management

- Dedicated SA mitigation systems
 - ✓ Emergency reactor depressurization
 - ✓ Ex-vessel corium retaining and cooling
 - ✓ Hydrogen re-combiners

Practical Elimination

- ✓ Direct Containment Heating (DCH)
- ✓ High Pressure Melt Ejection (HPME)
- ✓ Basemat melt-through
- ✓ Steam explosion
- ✓ Hydrogen combustion
- ✓ Containment over-pressurization, etc.







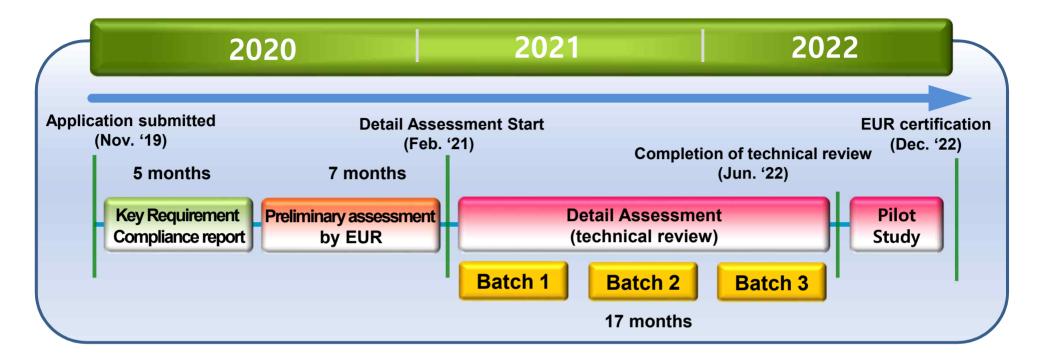
EUR Assessment Plan & Progress

APR1000 EUR Assessment Plan & Progress

- (Nov. 2019) Submittal of the Application of APR1000 EUR Certification
- (Mar. 2020) Confirmation on assessment start by EUR organization
 - Sponsors (3): CEZ, Tractebel, Fortum
 - Supporters (3): EDF, Energoatom, GEN Energija
- (Jan. 2021) Completion of Preliminary Assessment (53 key issues)
- (Feb. 2021) Start of Detailed Assessment (20 chapters)
 - BATCH 1 (7 Chapters, 100%)
 BATCH 2 (6 Chapters, 80%)
 - BATCH 3 (7 Chapters, 70%)
- (May. 2022) Completion of 8 CG (Coordination Group) / 12 CG



APR1000 EUR Assessment Plan & Progress



- Standard design of APR1000 is under detail assessment based on EUR (Rev.E)
- Batch 1 self-assessments and design documents are under review with coordination group meetings (8th CG meeting is completed) * CG: Coordination Group
- Batch 2 self-assessments and design documents are submitted to EUR
- No schedule delay and on time review completion is expected
- Review results will be incorporated into the improvement of APR1000 design





Conclusion

Closing Remarks

EU-APR 1400 / APR 1000

- ✓ Uses proven design technologies
- ✓ Reflects accumulated operating experiences
- ✓ Adopts advanced design features
- ✓ Incorporates the state-of-art safety requirements

KHNP has

- ✓ Outstanding construction, PM / QM and Engineering capabilities
- ✓ TEAM Korea provides robust supply chains and abundant experience
- ✓ Licensing competitiveness
- ✓ Experience in the proven technology of APR 1400 (BNPP Project & Korean Npps) and confidence in the successful completion of European APR reactor projects.

THANK YOU

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